

Novamid[®] 1013C4

PA6

Low Viscosity, Injection Molding

<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
RHEOLOGICAL PROPERTIES			
	<i>DRY / COND</i>		
Molding shrinkage (parallel)	1.2 / *	%	ISO 294-4
Molding shrinkage (normal)	1.3 / *	%	ISO 294-4
MECHANICAL PROPERTIES			
	<i>DRY / COND</i>		
Tensile modulus	3100 / 1000	MPa	ISO 527-1/-2
Yield stress	83 / 50	MPa	ISO 527-1/-2
Yield strain	5.3 / -	%	ISO 527-1/-2
Strain at break	17 / >50	%	ISO 527-1/-2
Flexural modulus	3000 / 990	MPa	ISO 178
Flexural strength	119 / 40	MPa	ISO 178
Charpy impact strength (+23°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	4 / 31	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES			
	<i>DRY / COND</i>		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	57 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	175 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.6 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.6 / *	E-4/°C	ISO 11359-1/-2
ELECTRICAL PROPERTIES			
	<i>DRY / COND</i>		
Relative permittivity (1 MHz)	4 / -	-	IEC 62631-2-1
Dissipation factor (1 MHz)	220 / -	E-4	IEC 62631-2-1

Property Data

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Volume resistivity	>1E13 / –	Ohm*m	IEC 62631–3–1
Electric strength	26 / –	kV/mm	IEC 60243–1
Comparative tracking index	600 / –	V	IEC 60112

OTHER PROPERTIES

DRY / COND

Humidity absorption	2.8 / *	%	Sim. to ISO 62
Density	1130 / –	kg/m ³	ISO 1183

MATERIAL SPECIFIC PROPERTIES

DRY / COND

Viscosity number	138 / *	cm ³ /g	ISO 307, 1157, 1628
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Viscosity–shear rate

